

# XRIZE - SPECIFICATIONS

## Device Dimensions

**Height:** 21.4 inches (535mm)

**Width:** 36 inches (915mm)

**Depth:** 25.4 inches (647mm)

**Weight:** 137 lbs (62kg)

## Power

**Input Voltage:** 100-240 VAC 50/60 Hz

**Consumption:** 750 W

## Operating Environment

**Temperature:** 59-86°F (15-30°C)

**Relative Humidity:** 20-60%

## Facility Requirements

**None:** No venting and no liquid waste

## Build Volume

**X:** 12 inches (310mm)

**Y:** 8 inches (200mm)

**Z:** 8 inches (200mm)

## Extrusion

**Tip Diameter:** 0.4mm

**Accuracy, X/Y:** +/- .127mm, or +/- .003mm/mm, whichever is greater

**Accuracy, Z:** +/- layer thickness (.250 or .125mm)

## Jetting

**Drop Volume:** 5 pl

**Resolution, X/Y:** 300 DPI

**Resolution, Z:** 200 DPI (@ .125mm layer thickness)

## Materials

**Filament Capacity:** 2 820g spools with hot-swap; 1640g total

**Fluids Capacity:** 5 120ml cartridges; one each Cyan, Magenta, Yellow, Black, Release Agent

**Filament Usage:** 7 grams/hour on average; geometry dependent

**Fluids Usage:** 1 ml/hr per cartridge on average; geometry dependent

## Chamber

**Temperature:** 53°C when printing

**Automatic locking top cover with open/close sensor**

## Build Plate

**Auto leveling**

**Typically replaced annually**

**Quick and Easy Magnetic build plate**

## User Interface

**Intuitive 5" high-resolution touch-screen for access to part library, build management, and system diagnostics.**

**About 3GB of internal storage for hundreds of build files.**

## Compliance

**FCC, RoHS, CE, NRTL**

**ANSI/CAN/UL 2904 certification**

## Connectivity

**Ethernet:** RJ45, 10/100 Mbps

**USB Type A port for memory stick**

## Material Compatibility

**Rizium™ family of filaments:** Rizium Carbon, Rizium GF (Glass Filled), Rizium ST (Semi-Translucent), Rizium One White & Black

**Rizium™ functional inks:** CMYK inks and Release ink

**Materials are automatically identified to ensure correct process parameters are applied.**

## Workstation Compatibility

**File prep "One Touch" Software requires a 64-bit operating system, x86-based processor, running Windows® 8 or 10**

**Connection to printer while build is in progress not required**

**Internet/Cloud not required**