# NEWALL

**Newall Measurement Systems** 

## SHG-AG and SHG-AB

(Spherosyn Absolute)
Linear Encoder



# **SSI Protocol**

# SHG-AG and SHG-AB SERIES (SPHEROSYN ABSOLUTE) LINEAR ENCODER WITH SSI INTERFACE

(Revision 11.01.04)

Power Requirements 5Vdc +-5% < 350mA

Shock (11ms) 100g / 980m/s-2 (IEC 69-2-6) Vibration (55-2000Hz) 30G / 294m/s-2 (IEC 68-2-27)

Ingress Protection Level IP67

Operating Temperature Range 0 to 55 deg. C (32 to 131 deg. F) Storage Temperature Range -20 to 70 deg. C (-4 to 158 deg. F)

Scale Material 316 Grade Stainless Steel

Scale (Tube) OD 15.25mm (0.601")

Moving Force 20N

Standard Cable 15-core Cable with PUR

Max Cable Length 20m (65ft)

Cable Bend Radius (PUR) Static: 12.7mm (0.5") Active: 50.8mm (2")

Cable Bend Radius with Armor 50.8mm (2")

#### **SSI SIGNAL DESCRIPTIONS**

The SSI interface uses two differential signals CLK+, CLK- (Clock), and DATA+, DATA- (Data). The encoder position is read by sending a pulse train to the Clock input. At the first low to high transition the Most Significant Data Bit is output to the Data lines. At each subsequent low to high transition of the Clock, the next highest bit is transmitted.

#### **SSI OUTPUT FORMAT**

#### SERIAL DATA OUTPUT (D23 to D0)

D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
2	2	2	2	1	1	1	1	1	1	1	1	1	1	9	8	7	6	5	4	3	2	1	0
3	2	1	0	9	8	7	6	5	4	3	2	1	0										
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#### <u>NOTE:</u>

- The encoder position data is transmitted in Gray Code (SHG-AG) or Binary (SHG-AB) format.
- D23 is transmitted first. This is the most significant bit of the position data.
- D0 is the least significant bit.

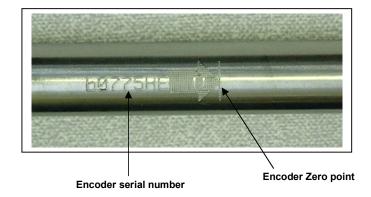
#### **CONNECTIONS**

FUNCTION	15 WAY D-TYPE PIN	FLYING LEAD				
SSI CLK+	1	Light Green				
Reserved	2	Orange				
Reserved	3	Pink & White				
Reserved	4	Grey				
Reserved	5	Red				
Reserved	6	Yellow				
Reserved	7	Pink				
+5 VDC	8	Black				
SSI CLK-	9	Light Green & White				
SSI Data+	10	Brown				
SSI Data-	11	Brown & White				
Reserved	12	Violet				
Reserved	13	Blue				
Reserved	14	Dark Green				
0V	15	White				

<sup>\*</sup> These connections are not implemented and are to be left unconnected.

#### **ZERO POINT MARKER**

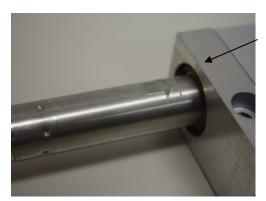
The scale is marked with an arrow and a line at the position where the position data is zero. This point is 55mm in from the end of the scale.



#### **INSTALLATION**

Install the scale and reader head hardware as described in the Spherosyn Absolute, Distance Coded, and Digital SP Encoder Hardware Installation Manual (Code LEHM - v1).

It is important to ensure that the scale and reader head are rotationally aligned before operation. There is an arrow etched into the tube that needs to be aligned with the notch in the reader head. Once aligned the scale brackets are tightened as detailed in the installation manual.



Align arrow with notch

Apply power to the reader-head. The Signal LED on the front of the reader-head will go RED and then GREEN as it establishes position and performs its self-diagnostics.

Move the reader-head along the full length of travel from the scale (taking care not enter the unusable sections at either end of the scale). Cycle power periodically as you traverse the reader head along the scale. The reader-head LED should go RED then GREEN each time the power is turned on. If the LED stays RED then there is misalignment between the reader head and scale. If this occurs loosen the scale brackets and rotate the scale approximately 2-3 degrees. Tighten the scale brackets as described in the installation manual and repeat the process until the signal LED remains GREEN for the full period of travel. Once the LED has turned RED, the only way to get the GREEN LED is to cycle power while the encoder is properly aligned.

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